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TOOLS REQUIRED FOR EASY INSTALLATION

SIDE CUT ELECTRICAL PLIERS	1/2 INCH WRENCH	5/32 ALLEN WRENCH
T 27 STAR BIT SOCKET		T 40 STAR BIT SOCKET

Installation Instructions for : Ford Transit Connect

STEP 1

Start by dividing brackets up into 3 groups respective to each door

- | | |
|------------------------------------|--|
| 2- Rear Door Brackets | FD-TR-1A-Rear-Left
FD-TR-1B-Rear-Right
and (2) 1/2 ' flange head bolts |
| 3- Passenger Sliding Door Brackets | FD-TR-1E-Lock
FD-TR-1C-Pass-Left
FD-TR-1D-Side
and (2) 6 mm Allen head screws |
| 3-Driver Sliding Door Brackets | FD-TR-1G-Lock
FD-TR-1F-DR-Right
FD-TR-1D-Side
and (2) 6mm Allen head screws |

STEP 2

Install rear door brackets first, begin by removing the two star T40 retaining bolts on the left rear door striker plate. Pull weather stripping off and slide bracket (FD-TR-1A-Rear-Left) over door edge and striker plate, discard original bolts and install two 1/2' flange bolts provided, after tightening bolts mark weather stripping retaining casing at top and bottom of bracket, using sharp side cutting pliers, cut and discard retaining casing along indentation seam and sealing gasket. Re-install weather stripping on door edge. Pull weather stripping tight so gasket doesn't pinch between brackets.

On right rear door remove two T27 star bolts holding door latch (third bolt is not removed). Install bracket P/N (FD-TR-1B-Rear-Right) and hand tighten screws. Close left rear door slowly, then close right rear door making sure brackets and weather stripping clear properly, adjust right side bracket to match left side, slowly open right side door and tighten two retaining bolts, shut door and install puck lock to check alignment (always install Slick Lock NPS-10 Spinners on all puck locks).

STEP 3

Begin sliding door installations by inserting locking brackets into body cavity above driver and passenger front doors respectively. Driver side P/N (FD-TR-1G-Lock) and passenger side use P/N (FD-TR-1E-Lock). Hold locking bracket with two bolt holes on bottom facing you horizontally, slide bracket top thru center of door track into body cavity. Spin clockwise to lock in place on passenger side and counter clockwise on driver side, now bolt on bracket P/N (FD-TR-1D-Side) using 6 mm Allen head bolts, side brackets clamp onto body panel in a vertical position, only hand tighten bolts so brackets can be aligned. Now install sliding door brackets P/N (FD-TR-1C-Pass-Left) on passenger side and P/N (FD-TR-1F-DR-Right) on driver side sliding door. Brackets are installed on top sliding door support. Find the two T40 Star bolts on back side of bracket, remove bottom bolt and loosen top bolt 5 to 8 turns (do not remove top bolt completely, it is supporting door during installation) slide in one of the side door shims under loosened bolt (shim is slotted at top for easy insertion). Next slide in bracket over shim and under loosened bolt. While supporting door up with your free hand reinstall second bolt and tighten down both bolts (remember to support door up and keep bracket tight against side of door while you torque bolts down) slowly close sliding door and check bracket alignment, adjust alignment of front bracket and tighten down the two 6 mm Allen head bolts. Shut door firmly, if bracket on sliding door needs to move in or out, add or remove shims as necessary to achieve a flush edge of both brackets. Use same installation process on driver sliding door then install puck locks to check for fit (always install Slick Lock NPS-10 Spinners on all puck locks). If brackets are not tight and have a small gap between, use a pair of pliers and slightly bend them closer by grabbing entire center section of bracket close to vehicle (don't over bend). Installation should be complete, if any additional alignment is needed you can use a flat or round file to even out bracket length or slightly open up slot in brackets.